



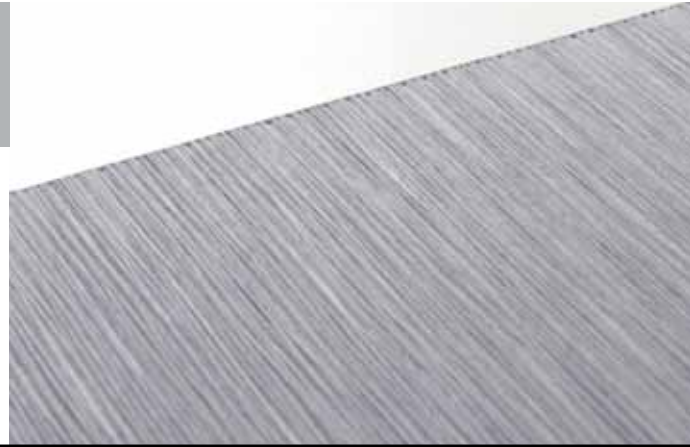
**Verve**<sup>TM</sup>  
**Veneer**  
EURO CREATIVE RANGE

## **EDGE & SURFACE**

Finishing instructions for  
structured boards

## Edge construction of flat structures with shallow pattern:

Using conventional edge banding machines leave sufficient excess to allow further refinement.



Remove the edge banding excess with a router. To avoid damage to the edges it is advised to move against the grain at a 45° chamfer.



Primarily use small tool profiles for bevels or radius such as millers for 45° bevels or for 1.5 to 3mm radius.



Sand/finish the edge subsequently parallel to structure path with a sanding pad (approx. grain 100).



Finally clean the surface structure with a fine copper wire brush following the grain of pattern.







## Edge construction on deep and narrow structures

Using conventional edge banding machines leave sufficient excess to allow further refinement.



Refinish the excess length with a profile cutter.  
Primarily use small tool profiles.  
A ball bearing guide ensures a smooth tool guidance.



Use an appropriate sanding block to help with sanding in the narrow surface structures.



Sand/finish the edge subsequently parallel to structure path with a sanding pad (approx. grain 100).



Finally clean the surface structure with a fine copper wire brush.

## Edge construction on deep and wide structures

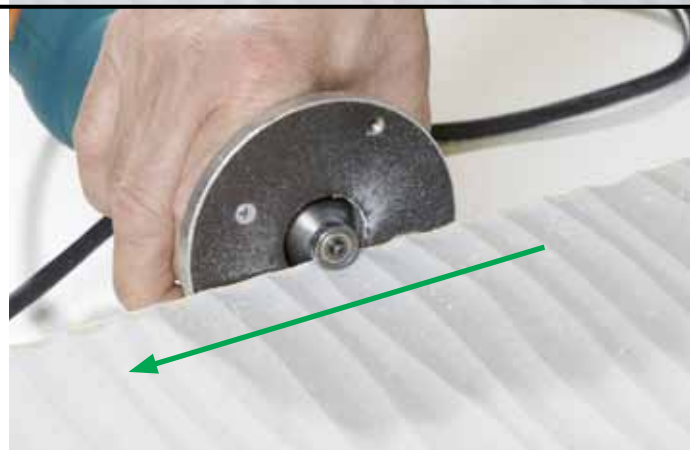
Using conventional edge banding machines leave sufficient excess to allow further refinement.



Refinish the excess length with a profile cutter.  
Primarily use small tool profiles.  
A ball bearing guide ensures a smooth tool guidance.



To avoid damages of the surface chamfer against your tools rolling direction.



Finish the edge with a craft knife in a 90° angle to the surface structure.



Finally clean surface structure with a sanding pad (approx. grain 100).









## Lacquering of veneered boards

Do not use water-based paint.  
We do not recommend staining Euro Creative boards.  
Coloured pigments can be added to the clear lacquer to change the colour of the veneer.  
Please follow the lacquer supplier guidelines.

## Lacquering of boards coated with foil

Use water-based paint only in consultation with a finishing expert

Surface: dull	Surface: high gloss	Surface: dull	Surface: high gloss
Prime coat 	Prime coat	Prime coat with slight prime filler 	Prime coat with thick prime filler
↓	depending on veneer multiple sanding in between coverage	↓	↓
Sanding in between 	↓	Sanding in between 	Sanding in between
↓	↓	↓	↓
Finishing clear Lacquer 	Finishing 2 times with sanding in between coverage	Finishing 	Finishing 2 times with sanding in between coverage. Allow 24 hours for hardening